



TECHNICAL SHEET

GENERAL	BFCL250	BFCL450	BFCL650	BFCL850
Weight of basic machine (approx.) [Kg]	4000	6500	68500	74000
Feeding speed (max) [m/min]	270	270	270	270
Feeding accuracy [mm]	0,01	0,01	0,01	0,01
DEREELER				
Number devices [Q.ty]	2	2	2	2
Clamping range (min/max) [mm]	470/520	470/520	470/520	470/520
Outer coil diameter (max) [mm]	1000	1000	1000	1000
STRIP OF ELECTRICAL STEEL				
Thickness (min/max) [mm]	0,18/0,35	0,18/0,35	0,18/0,35	0,18/0,35
Width (min/max) [mm]	40/250	40/450	50/650	100/850
Length (min/max) [mm]	300/2000	350/2000	800/3500	1200/6000
CUTTING DEVICES				
Puching group	1	1	1	1
V-notching group [Q.ty]	1	1	1	1
Swivelling shearing group [Q.ty] (Three working position 45° 90° 135°)	1	1	Not available	Not available
Fixed shearing group (Three working position 45° 90° 135°)	Not available	1	1	1
STACKING GROUP (OPTIONAL)				
Roof stacker [Q.ty]	1	1	Not available	Not available
Number of stacking positions [Q.ty]	2	2	/	/
AUTOMATIC STACKING GROUP (OPTIONAL)				
Number of stacking levels	2	2	2	2
Number of stacking carriages for each level	2	2	4	4
OFF-LINE STACKING ROBOTS AND TILTING TROLLEYS (OPTIONAL)				
Number of tilting stacking trolley	2	2	2	2
Number of stacking robots	2	2	2	2
All parameters are totally customizable, depending on the customer needs.				